



PORTABLE LINE BORING MACHINE **LBM250 DUAL SYSTEM**

WORKING AND OPERATING RANGES

Boring Bar	Ø	20mm - 40mm (0.78' - 1.57')
Internal line boring	Ø	22mm - 250mm (0.88' - 9.84')
Internal Automatic Bore Welding	Ø	32mm - 250mm (1.28' - 9.84')
External Automatic Bore Welding	Ø	22mm - 250mm (0.88' - 9.84')
Drilling	Ø	10mm - 45mm (0.39' - 1.77')
Tapping	Ø	10mm - 45mm (0.39' - 1.77')
Flange Facing and Seeger Circlips	Ø	Optional with FK (Facing Kit)
External Turning	Ø	Optional with KTE Kit

ADVANTAGES

Patented DUAL SYSTEM: Two modules for independent task (welding and facing)

Double motorization: Total control of rotation and feed

Motor protection (MMPS): MAUCOTOOLS Motor Protection System (MMPS)

Modular system: Compatible with all Optional Kits to increase machining diameter up to 600mm

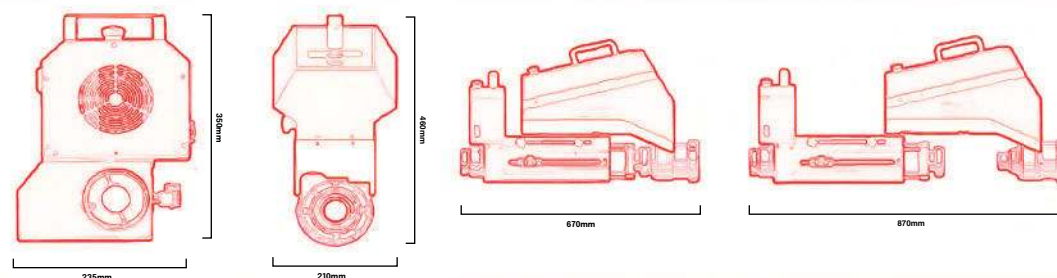
Cost-effective: No need to purchase a new machine, optimizing your investment

Time and money savings: One setups, quick centering kit with magnetic system

Robust and precise: Ø16mm tool holder, connecting tool holder bars (Ø20mm, Ø40mm and Ø60mm)

Safety: MAUCOTOOLS Error Detection System (MeDS) and MMPS

Advanced features: Synchronized rotation and feed, unlimited longitudinal stroke, fast electronic feed



DUAL SYSTEM Feed Module

Brushless motor	YES
Phases	1
Motor type	DC
Power	125W
Speed	0-300 RPM
Feed	Electromechanical (Automatic and Manual)
MeDS	YES
MMPS	YES

DUAL SYSTEM Rotation Module

2 types of motors	Electric	Hydraulic
Speed (2 gears)	Speed I: 54-126 RPM Speed II: 180-423 RPM	Min. 9 RPM Max. 423 RPM
Power	1800W - 220V-230V (110V Available)	5.5kW

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STANDARD PACK

LBM250 DUAL SYSTEM



 RT DUAL SYSTEM Rotation Module	 AV DUAL SYSTEM Feed Module	 CAV Control Panel for Feed Module	 CAV1 Connection cable for Feed Module	 C37C¹ C37L² Power Supply Cable	 C37RA Connection Cable for Rotation and Feed Modules	 B20M Boring bar ø20mm (0.79") L=1000mm (39.79")	 IB20 Boring bar reduction bushing ø40mm - ø20mm
 KBC20 Reduction bushing for Centering Kit	 BRS Reduction bushing for Universal Supports	 P8L21-06 Toolholder ø8mm (0.31") L= 21mm (0.79")	 P8L35-06 Toolholder ø8mm (0.31") L= 35mm (1.38")	 B27³ B27S⁴ Boring bar ø40mm (1.57") L=1000mm (39.37")	 B27G Internal Boring bar Coupling	 ECM Morse Taper Ejecting Drift	 CM1 Morse Cone Adapter for drilling
 B16 MAUCOTOOLS Locking System (MLS)	 A32 Bearing Carrier for Feed Module	 S34 Universal Support	 C10 Special Wrench for Universal Support	 S34S-60 Bracket with Spacer for Support L=60mm (2.36")	 SS100 Bracket for Universal support L=100mm (3.94")	 SM30-250 Magnetic Fast-Centering kit	 C29 Special Caliper for Internal Diameter
 C31M Dial Gauge with Magnetic Holder	 P16L40-06 Toolholder ø16mm (0.63") L=40mm (1.57")	 P16L60-06 Toolholder ø16mm (0.63") L=60mm (2.36")	 P16L100-06 Toolholder ø16mm (0.63") L=100mm (3.94")	 P06 Carbide Insert for Toolholder	 P15A Torx Screw for Toolholder	 PC14 Torx Wrench for Toolholder	 GR4 Cutting Depth Adjustment Hook
 PC15 Toolholder Extension ø90mm (3.54")	 PUC115 Toolholder Extension L=115mm (4.53")	 PUC250 Toolholder Extension L=140mm (5.51")					
 T17 Telescopic Welding Torch Shaft L=1700mm EUR Cable	 R17AS Front Articulated Joint for Welding Torch Shaft	 R17 Torch Head for Internal Welding	 R17P40 Torch Head Extension L=40mm (1.57")	 R17P60 Torch Head Extension L=60mm (2.36")	 R17PS External Torch Head Extension L=320mm (12.59")	 R17GD Large-Diameter Welding Torch L = 190 mm (7.48")	 G08C Short Welding Wire Tip ø0,8mm (0.031")
 G08L Long Welding Wire Tip ø0,8mm (0.031")	 G10C Short Welding Wire Tip ø1,0mm (0.039")	 G10L Long Welding Wire Tip ø1,0mm (0.039")	 G22C Short Gas Nozzle	 G22L Long Gas Nozzle	 BTS40 Torch Lock	 C11 Complete Kit of Service Keys and Wrenches	 CI1 Red Metal Box (Packing)

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¹ C37C: Short power cable (1 unit); ² C37L: Long power cable (1 unit);

³ B27: Bar ø40mm L=1000mm without head hole (1 unit);

⁴ B27S: Bar ø40mm L=1000mm with head hole (1 unit);